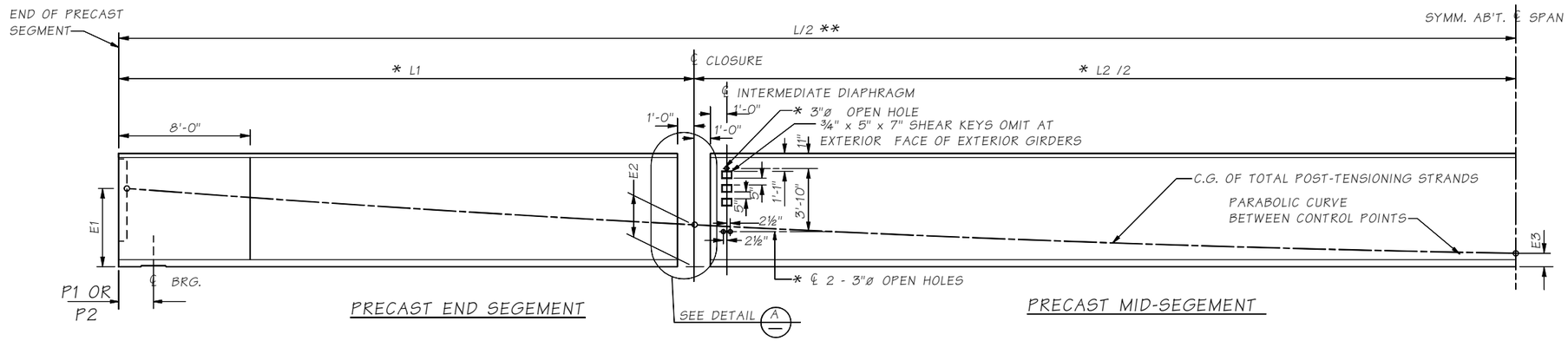
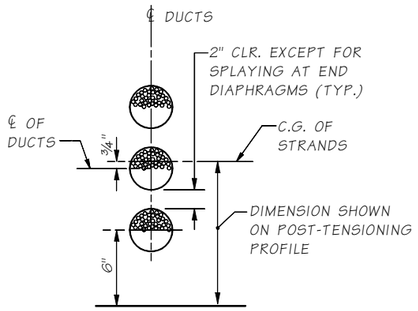


PRECAST LONGITUDINAL HALF-SECTION

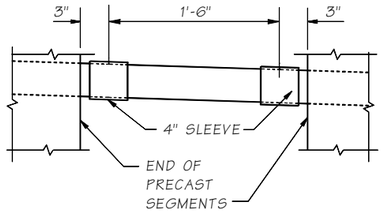
SHOWING POST-TENSIONING CABLE PATHS
* MEASURED BEFORE POST-TENSIONING.

** CONTRACTOR MAY ELECT TO CAST THE GIRDER IN ONE PIECE IF THE SHIPPING WEIGHT IS LESS THAN 200 KIPS & THE SHIPPING ROUTE ALLOWS THE SHIPMENT OF LONG GIRDERS.

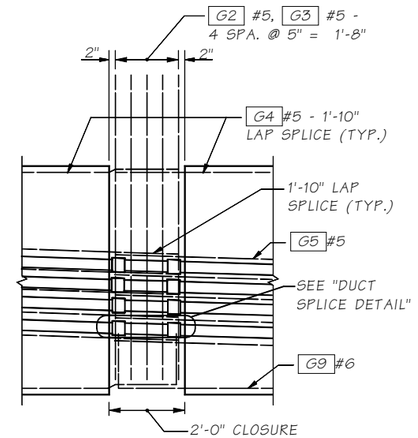


TENDON IN SAG CURVE

STRAND LOCATION DETAIL



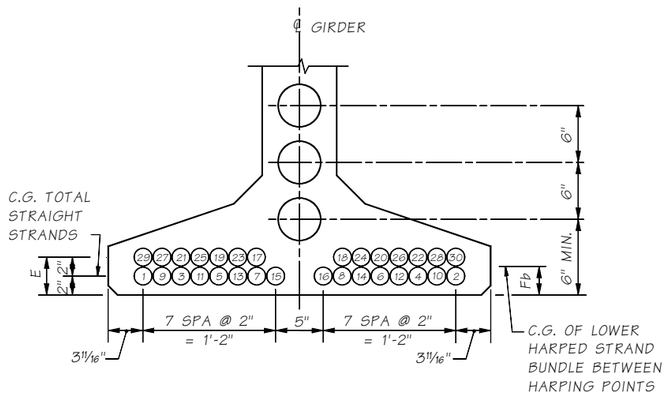
DUCT SPLICE DETAIL



DETAIL A

POST-TENSIONING TABLE

SPAN	GIRDER	MIN. CONC. COMPRESIVE STRENGTH, KSI		NUMBER OF STRANDS	PRESTRESSING LOAD KIPS		PRESTRESS LOSS KSI	E_1 (IN.)	E_2 (IN.)	E_3 (IN.)
		GIRDER	WET JOINT		JACKING	AFTER SEATING				



STRAND PATTERN AT ℄ SPAN

STRAIGHT STRAND LOCATION SEQUENCE SHALL BE AS SHOWN (1), (2) ETC.

POST-TENSIONING NOTES

1. THE CAST-IN-PLACE CONCRETE IN DECK SLAB SHALL BE CLASS 4000D. THE MINIMUM COMPRESSIVE STRENGTH OF THE CAST-IN-PLACE CONCRETE AT THE WET JOINT AT THE TIME OF POST-TENSIONING SHALL BE ??? ksi.
2. THE MINIUM PRESTRESSING LOAD AFTER SEATING AND THE MINIMUM NUMBER OF PRESTRESSING STRANDS FOR EACH GIRDER SHALL BE AS SHOWN IN POST-TENSIONING TABLE.
3. THE DESIGN IS BASED ON ?? INCH DIAMETER LOW RELAXATION STRANDS WITH A JACKING LOAD FOR EACH GIRDER AS SHOWN IN POST-TENSIONING TABLE, AN ANCHOR SET OF ⅜ INCH OF CURVATURE FRICTION COEFFICIENT, μ = 0.20 AND A WOBBLE FRICTION COEFFICIENT, k = 0.0002/ft. THE ACTUAL ANCHOR SET USED BY THE CONTRACTOR SHALL BE SPECIFIED IN THE SHOP PLANS AND INCLUDED IN THE TRANSFER FORCE CALCULATIONS.
4. THE DESIGN IS BASED ON THE ESTIMATED PRESTRESS LOSS OF POST-TENSIONING STRANDS SHOWN IN POST-TENSIONING TABLE DUE TO STEEL RELAXATION, ELASTIC SHORTENING CREEP AND SHRINKAGE OF CONCRETE.
5. THE CONTRACTOR SHALL SUBMIT THE STRESSING SEQUENCE AND ELONGATION CALCULATIONS TO THE ENGINEER FOR APPROVAL. ALL LOSSES DUE TO TENDON VERTICAL AND HORIZONTAL CURVATURE MUST BE INCLUDED IN ELONGATION CALCULATIONS.
   A. THE PRESTRESSING FORCE SHALL BE DISTRIBUTED WITH AN APPROXIMATELY EQUAL AMOUNT IN EACH WEB.
   B. NO MORE THAN ONE-HALF OF THE PRESTRESSING FORCE IN ANY WEB MAY BE STRESSED BEFORE AN EQUAL FORCE IS STRESSED IN THE ADJACENT WEBS.
6. THE MAXIMUM OUTSIDE DIAMETER OF THE DUCT SHALL BE ??? INCHES. THE AREA OF THE DUCT SHALL BE AT LEAST 2.5 TIMES THE NET AREA OF THE PRESTRESSING STEEL IN THE DUCT.
7. ALL TENDONS SHALL BE STRESSED FROM PIER ??.

Bridge Design Engr.	M:\STANDARDS\Girders\PT Wide Flange\W83PTG1.man				REGION NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS	BRIDGE AND STRUCTURES OFFICE
Supervisor					10	WASH.				Washington State Department of Transportation
Designed By					JOB NUMBER					STANDARD PRESTRESSED CONCRETE GIRDERS
Checked By										W83PTG SPLICED GIRDER DETAILS 1 OF 5
Detailed By										BRIDGE SHEET NO.
Bridge Projects Engr.										SHEET OF SHEETS
Prelim. Plan By										
Architect/Specialist	DATE	REVISION	BY	APP'D						

SR JOB NO. SHEET 5.9-A2-1

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